

Work Order ID 148220

Monday, June 27, 2016 12:40:16 PM

148220

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Item ID: D214-702-337

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Shoulder Harness, 3-Point Att., Inertia Reel Continuous Belt, 5 Man Aft Facing

Start Date: 6/27/2016 Start Qty: 1.00

1

Cust Item ID:

Required Date: 6/27/2016 Req'd Qty: 1.00

1

Customer:

Reference: disassemble

Approvals:

Process Plan: 

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
DSI9511	A

100

Document Control

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D214-702-337 CHG001

DAS
27
9-89

SEP 29 2016

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

PULL FROM STK:
1 X D214-702-337 B135250

u 16-06-21

REMOVE:

1 X D412-702-323 B 132568
(FOR S/O 126880)

REPLACE AT A LATER TIME

1 X D412-702-323 B 147636

SEP 29 2016

DAS
6
9-89

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Item ID: D214-702-337 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Shoulder Harness, 3-Point Att., Inertia Reel Continuous Belt, 5 Man Aft Facing
Start Date: 6/27/2016 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 6/27/2016 Req'd Qty: 1.00 ***1*** Customer:
Reference: disassemble

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC4- 100% Inspect kits for completeness Memo	0.00 0.01				DAS 27 9-89			
						SEP 29 2016			
130 *130* Packaging Packaging Packaging	Packaging Memo REPACKAGE USING NEW B/N NEW LABELS REQ'D Identify and pack for shipping as per PPP D214-702-337 Location: FG029	0.00 0.00				DAS 27 9-89			
						SEP 29 2016			
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.02				DAS 21 9-89		SEP 29 2016	

**DAS
21
9-89** **SEP 29 2016**

Picklist Print

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Parent Item: D214-702-337

D214-702-337

Parent Item Name: Shoulder Harness, 3-Point Att.,Inertia Reel Continuous Belt,5 Man Aft Facing

Start Date: 6/27/2016

Required Date: 6/27/2016

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:A new issue DD 10.04.30 verified:EC
ADDED D412-702-323 13-08-08 JLM VERIFIED BY:DD

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D214-702-337		Manufactured	No				Each	0.0000		1			
D214-702-337									**				
Shoulder Harness, 3-Point Att.,Inertia Reel Continuous Belt,5 Man Aft Facing													
D412-702-323		Manufactured	No				Each	0.0000		-1			
D412-702-323									**				
Harness Assembly													
D412-702-323		Manufactured	No				Each	0.0000		1			
D412-702-323									**				
Harness Assembly													

DAS
27
9-89

DAS
6
9-89
SEP 29 2016